

DOUBLE BENDER

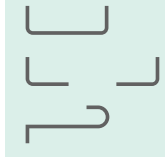
# TWB-40SII

D16-D38



Large and long rebars can be processed by only one operator.

Bending shape examples



Material supply and finished products discharge can be done simultaneously by the lifts



Angle setting dials

AUTOMATIC REBAR BENDING MACHINE

**Machine & Processing Specifications**

Specifications	TWB-40SII (10.5m)
Required breaker capacity	60A
Min. distance between fulcrum centers	1,400mm
Max. distance between fulcrum centers	10,500mm
Bending angle	15~180° (large radius: 15~90°)
Bending unit revolution	Low speed 5.2/6.2 rpm(50/60Hz) High speed 7.6/9.2 rpm(50/60Hz)
Total motor capacity	10.4kW (including air-compressor)
Dimensions (LxWxH)	13,650x3,560x1,650mm
Total weight	5,800kg

Simultaneous Max. Bending Quantity (pcs.)

Rebar diameter	D16	D19	D22	D25	D29	D32	D35	D38
Fulcrum roller dia.	φ64	φ74	φ86	φ97	φ113	φ125	φ137	φ148
SD390	3	3	2	2	2*	1*	1*	1*
SD490	3	3	2	2*	1*	1*	—	—
Fulcrum roller dia. for large radius	φ250 · φ300 · φ400 / φ500 · φ600 / φ700 · φ800 (make-to-order parts)							

Fulcrum rollers for SD and 6D are optional. \*: Should be bent at low speed